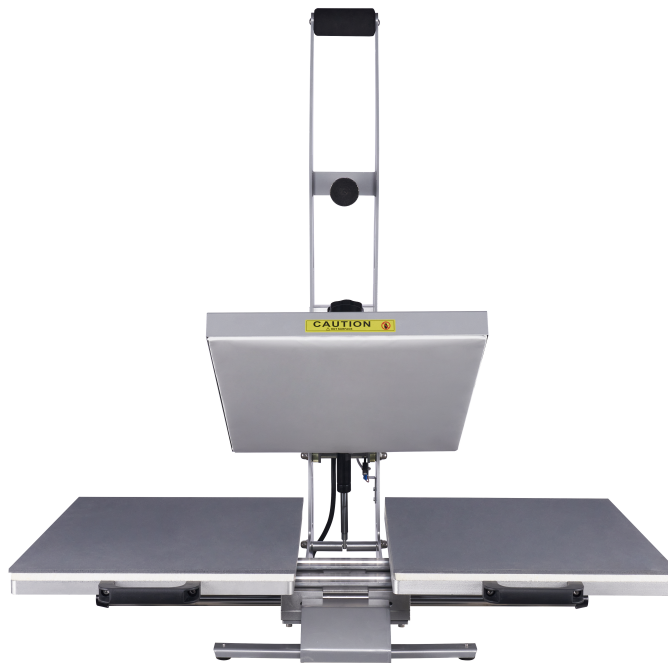


MACHINE INTRODUCTION



TRANSFER PARAMETERS

Platen Size (CM)	Platen Size (Inches)	Voltage (V)	Power (KW)	Time Range (Sec)	Temperature Range(°C)
40 x 40	16" x 16"	110	2.5	0-999	0-299
40 x 50	16" x 20"	110	3	0-999	0-299
40 x 60	16" x 24"	110	3.8	0-999	0-299

NOTICE

1. Use the heat transfer press only as intended
2. Please keep children away from the machine
3. Make sure correct outlet before use the device
4. Burns can occur from contact with hot surface
5. Please choose a at least 35L air compressor
6. Turn off the device when not in use and remove the power plug

Preheat Silicon Mat & Remove Wrinkles

To make consistent heat transfer process, for first time heat pressing, it's well recommended to preheat the silicon for 30–60 seconds to ensure more even temperature distribution. When you move forward to sublimate or heat transfer graphics onto your substrates, especial the fabrics products, you'd better to preheat the fabrics products to remove the wrinkles before you put the graphics design on and heat press it.

User Tips

When magnetic heat press is not auto-opening after timing, please make sure sufficient pressure and try again.

- When the heating plate is always lying on silicon mat, that's the air shock leakage.
- When magnetic device is not working properly, please following instructions.
 - I. Feel magnetic with a metal tool Say. small wrench when control display is timing.
 - II. Adjust the round metal plate above electromagnet location a little down-forward.

Troubleshooting

Q: Heat press does not turn on after plug and play.

A: Please make sure the power plug and socket fitting firmly. If machine is still not able to turn on,

this could be loose connection on wire cable, power switch or thermal breaker. Please contact us for spare parts and technical support.

Q: Heat press shuts off during use.

A: This could be thermal breaker tripping for circuit protection, you will need to wait for few minutes and try again. If machine does not turn on, check both the power switch and thermal breaker, you will need to replace either power switch or thermal breaker after troubleshooting.

Q: Timer does not start.

A: This could be control panel failed or timing switch loose connection or activation failed. Please contact us for spare parts and technical support.

Q: During the sublimation or heat transfer application, sublimation rate is low, or heat transfers are not fully stacked on the substrates.

A: Please make sure sublimation or heat transfer application under correct temperature, time and pressure. Please take a video or several pictures and consult us if problem is not solved.

Q: The transfers are stacked on the heating platen.

A: Transfers like dark ink-jet transfer paper could be stacked on heating platen, you should use

a Teflon sheet to cover the transfer paper. Please wait till heating platen cools down complete

and try to peel the paper from edge.

Q: Difficult to peel off the heat transfer paper or vinyl.

A: Please make sure heat transfer materials are warm peel or cold peel, and try to peel off them accordingly.